



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4464-043
Job Sheet 201931



Part No: D4464-043

Job Qty: 1 pcs

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4464 REV.J IPP REV:A 19.10.08 NEW ISSUE DD VERF; JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	11/28/19	11/28/19	0.00	10.34	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5	DAS 24	
							Large Fab - 6	9-89	
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
112	Small Fab - 2 - B4B	1 pcs	11/28/19	11/28/19	0.17	1.53	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							Small Fab - 1 - B4B		
114	QC 5	1 pcs	11/28/19	11/28/19	0.00	0.00	Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B	DAS 43	
							Small Fab - 6 - B4B	9-89	
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
114	QC 5	1 pcs	11/28/19	11/28/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		

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					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	DAS
					QC 5 - 51	24
					QC 5 - 58	9-89
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
120	Large Fab - Welded Assy-2-B4B	1 pcs	11/28/19	0.00 10.34	Large Fab - 1 - B4B	
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	DAS
					Large Fab - 5 - B4B	24
					Large Fab - 6 - B4B	9-89
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
					Large Fab - 11 - B4B (Various)	
					Large Fab - 12 - B4B	
123	Small Fab - 3 - B4B	1 pcs	11/28/19	0.00 1.53	Small Fab - 1 - B4B	DAS
					Small Fab - 2 - B4B	58 DEC 04 2019
					Small Fab - 3 - B4B	9-89
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
140	Large Fab - Welded Assy-3-B4B	1 pcs	11/28/19	0.00 10.34	Large Fab - 1 - B4B	
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
					Large Fab - 11 - B4B (Various)	
					Large Fab - 12 - B4B	
141	QC 9	1 pcs	11/28/19	0.00 0.00	QC 9 - 10	
					QC 9 - 18	
					QC 9 - 24	
					QC 9 - 43	
					QC 9 - 50	
					QC 9 - 9	
142	QC 5	1 pcs	11/28/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	

					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	AD 12-12-06
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
143	Outsource - 2 - NDT per QSI038	1 pcs	11/28/19		SKY002-VC	5 2019-12-09
145	Packaging 2-1 - Receive - B4B	1 pcs	11/28/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	DP DEC 09 2019
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
147	QC 6	1 pcs	11/28/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	DEC 10 2019
					QC 6 - 81	40
150	Handfinish - 1-1 Chemical- B4B	1 pcs	11/28/19	0.00 1.32	Handfinish - 1 - 1 - B4B	BE B12-12-10
					Handfinish - 1 - 2 - B4B	

				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
160 QC 7	1 pcs	11/28/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	DAS 58 DEC 10 2019 9-89
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	
				QC 7 - 76	
				QC 7 - 79	DAS 58 DEC 10 2019 9-89
164 Small Fab - 4 - B4B	1 pcs	11/28/19	0.00 1.53	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	

				Small Fab - 8 - B4B	
169 QC 5	1 pcs	11/28/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	DAS DEC 10 2019 40
				QC 5 - 61	9-89
				QC 5 - 81	DAS
170 Spray Paint - 2 - B4B	1 pcs	11/28/19	0.00 1.73	Spray Paint - 1 - B4B	DAS 41 DEC 10 2019
				Spray Paint - 2 - B4B	3-89
				Spray Paint - 3 - B4B	
				Spray Paint - 4 - B4B	
180 QC 14	1 pcs	11/28/19	0.00 0.00	QC 14 - 15	
				QC 14 - 2	
				QC 14 - 34	
				QC 14 - 41	
				QC 14 - 51	
				QC 14 - 58	
				QC 14 - 59	
				QC 14 - 9	
				QC 14 - 68	
				QC 14 - 40	DAS DEC 11 2019 40
				QC 14 - 19	9-89
				QC 14 - 43	
				QC 14 - 24	
				QC 14 - 61	
				QC 14 - 81	68-6
190 Small Fab - 5 - B4B	1 pcs	11/28/19	0.00 1.53	Small Fab - 1 - B4B	DAS 8 DEC 12 2019
				Small Fab - 2 - B4B	SVG
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
200 QC 5	1 pcs	11/28/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	

				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS
				QC 5 - 40	10
				QC 5 - 61	DEC 1 2 2019 9-89
				QC 5 - 81	
210	Packaging 3-1 - Stock - B4B	1	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
220	QC 21 - SA	1	11/28/19	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.
 Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds)

112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal
 Batch: 5229895

114 - (QC5- Inspect part completeness to step on W/O)

120 - 1- Use fixture to weld D4125 bolws to D4463-13 using DT9810 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.

123 - **** DOME SEAL ALL BUCKED ENDS OF RIVETS WITH PROSEAL P/S 890B**** Transfer drill and c'sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B Batch: 5229895 Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: _____ Instal D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: 5229895

140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.

141 - (QC9- Inspect visual per QSI004- Fusion Welds)

142 - (QC5- Inspect part completeness to step on W/O)

143 - ISSUE P/O : _____ LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM

DEC 1 2 2019

1417 LEVEL 2

145 - (Receive & Inspect for Damage & Mat'l Certs)

147 - (QC6- All purchased or subcontracted products)

150 - (Chemical Conversion Coat per QSI005 4.1) 1- Alodine on tank. No alodine inside

160 - (QC7-Inspect Chemical Conversion Coat)

164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: 5200895 2- Assemble as per dwg and for D4577-043/-7/-9 access panels install wet with proseal 890B A/R Proseal 890B Batch: 5200895

169 - (QC5- Inspect part completeness to step on W/O)

170 - ***MASK PRIOR PRIME AND PAINT AS PER DWG NOTE 9.*** PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2.1 BATCH: 5225973 PAINT FLAT GREY (4.2.2.3) PER DART QSI 005 4.2.2BATCH: 5196265

180 - (QC14- Inspect Spray Paint)

190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: _____ 2- AS PER DWG NOTE 11, LOCKWIRE BOLTS AFTER INSTALLATION PER AC 43.13 OR MS33540 3- AS PER NOTE 14, COIL AND TAPE FUEL GAUGE SENDER WIRING TO TOP OF TANK UNTIL TIME OF INSTALLATION.

200 - (QC5- Inspect part completeness to step on W/O)

210 - (Identify as per dwg & Stock Location: _____)

220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5119421
D4000-5	Fuel Tank Vent Fitting	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	3230469
D4023-3	Cap And Flange	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5200571
D4125-1	Fwd Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5190829
D4125-3	Aft Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188830
D4462-1	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5229224
D4462-3	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5209231
D4463-041	Tank Top Assembly	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188107
D4463-11	Tank Front	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5229842
D4463-13	Tank Bottom	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5187978
D4463-3	Tank Aft End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5229240
D4463-5	Tank Upper Cut Out	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5136606
D4463-7	Tank Fwd End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188231
D4463-9	Tank Back	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5229781
D4577-043	FWD Access Panel Assembly	1 pcs (1 ea)	164-Small Fab - 4 - B4B	5209153
D4577-7	Rear Access Panel	1 pcs (1 ea)	164-Small Fab - 4 - B4B	5209157
D4577-9	Middle Access Panel	1 pcs (1 ea)	164-Small Fab - 4 - B4B	5209156
MS24693-C273	Screw	24 Ea (24 ea)	164-Small Fab - 4 - B4B	5141238
AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5049546
AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab - 5 - B4B	5049547
D3997-11	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	50189534
D3997-17	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5160585
D3997-29	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5133568
D3997-43	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	50189539
D3997-5	Placard	2 pcs (2 ea)	190-Small Fab - 5 - B4B	5133558
D4000-045	Fuel Pickup Fitting Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5225533
D4000-1	Fuel Supply Fitting	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5100503
D4000-9	Grommet	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5214408
D4008-041	Fuel Filler Splash Guard Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5189557
D4008-11	Hinge Half	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5117018
D4057-1	Retaining Ring	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5156450
D4062-041	Tank Support Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5228084
D4404-5	Cushion, Fwd	2 pcs (2 ea)	190-Small Fab - 5 - B4B	5190074
D4968-1	Side Cushion	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5139970
D4975-1	Bracket	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5116825
MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5111854
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab - 5 - B4B	5140567
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab - 5 - B4B	5118038
MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5214152
NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab - 5 - B4B	5208269
D5473-063	Fuel Sender Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5039601

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3999-7	1	8	0
	D4000-5	1	0	0
	D4023-3	1	6	0
	D4125-1	1	2	0
	D4125-3	1	2	0
	D4462-1	1	0	0
	D4462-3	1	0	0
	D4463-041	1	1	0
	D4463-11	1	0	0
	D4463-13	1	1	0
	D4463-3	1	0	0
	D4463-5	1	2	0
	D4463-7	1	2	0
	D4463-9	1	0	0
	D4577-043	1	0	0
	D4577-7	1	0	0
164-Small Fab - 4 - B4B	D4577-9	1	0	0
	MS24693-C273	24	163	0
	AN3-7A	4	291	0
	AN3H5A	5	41	0
190-Small Fab - 5 - B4B	D3997-11	1	11	0
	D3997-17	1	10	0
	D3997-29	1	11	0
	D3997-43	1	11	0
	D3997-5	2	17	0
	D4000-045	1	1	0
	D4000-1	1	6	0
	D4000-9	3	46	0
	D4008-041	1	3	0
	D4008-11	1	2	0
	D4057-1	3	4	0
	D4062-041	1	0	0
	D4404-5	2	2	0
	D4968-1	1	3	0
	D4975-1	1	4	0
	D5473-063	1	1	0
	MS20426AD4-4	4	1,295	0
	MS20470AD4-4	165	24,439	0
	MS20470AD4-6	8	1,105	0
	MS21042L3	4	2,849	0
	NAS1149D0332J	13	1,560	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045329**



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045329

PO Date: 12/5/19

Due Date: 12/9/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199966	D130-1048-042	D130-1048-042/IIN-D130-1048 B/C	H130/EC130 - Replacement Skidtube - Standard - RH : TC STC SH19-4 Issue 1, FAA STC SR04320NY dated 19/03/26 (Outsource process - NDT per QSI038 4.1), ISSUE P/O: _____ Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order NDT C OF C IS REQUIRED	Firmed	-	12/9/19	1 pcs	0 pcs	1 pcs	\$119.70/pcs	\$119.70
	196768				Firmed	-	12/9/19	1 pcs	0 pcs	1 pcs	\$119.70/pcs	\$119.70
Sub Total:								2	0	2		\$239.40
2	196764	D130-1048-041	D130-1048-041/ IIN-D130-1048 B/C	H130/EC130 - Replacement Skidtube - Standard - LH : TC STC SH19-4 Issue 1, FAA STC SR04320NY dated 19/03/26 (Outsource process - NDT per QSI038 4.1), ISSUE P/O: _____ Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order NDT C OF C IS REQUIRED	Firmed	-	12/9/19	1 pcs	0 pcs	1 pcs	\$119.70/pcs	\$119.70
3	201931	D4464-043	D4464 J	Fuel Tank Assembly : Various STC's ISSUE P/O : _____ LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	12/9/19	1 pcs	0 pcs	1 pcs	\$394.70/pcs	\$394.70
4	200867	D4883-3	D4383	End Fitting : Various STC's ssue P/O: _____ Certificate of conformaty is required. LPI AS PER ASTM E1417 LEVEL 2	Firmed	-	12/9/19	3 pcs	0 pcs	3 pcs	\$79.0333/pcs	\$237.10
	200415				Firmed	-	12/9/19	3 pcs	0 pcs	3 pcs	\$79.0333/pcs	\$237.10
Sub Total:								4	0	6		\$474.20
Grand Total:											\$1,228.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045329



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/9/19 4:14 PM Dart.Guerin.Kimberley

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO42812	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: POHB045329
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON:

6 END FITTINGS , P/N: D4883-3 , J/S: 200415 , 200867

1 FUEL TANK ASSY , P/N: D4464-043 , J/S: 201931

2 RH SKIDTUBES , P/N: D130-1048-042 , J/S: 196768 , 199966

1 LH SKIDTUBE , P/N: D130-1048-041 , J/S: 196764

DAS
40
9-89**RECEIVED**

DEC 09 2019

Action Taken:		Date:	Initial/Stamp:			
LPI C/O IAW ASTM E-1417M-16						
NO CRACK OR LEAK FOUND						
PEN. ZL-67, MPO25403, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142						
Miscellaneous AD Review Performed: ☐ No applicable AD's noted ☐ Refer to action taken for applicable AD's						
Description	Location	P/N	Qty	Batch	S/N Off	S/N On

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN	DOT-APP 20 53-89	DEC 09 2019